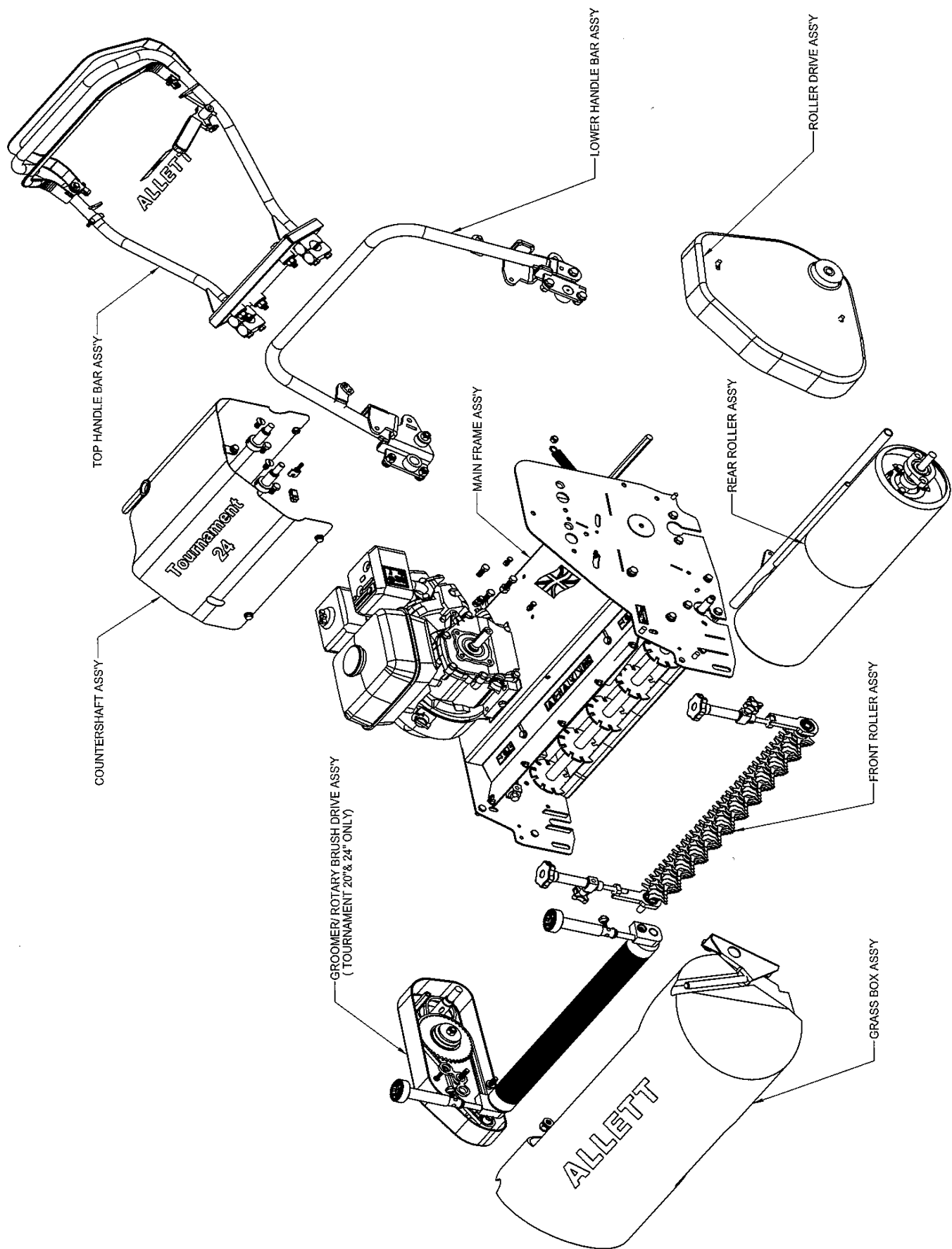


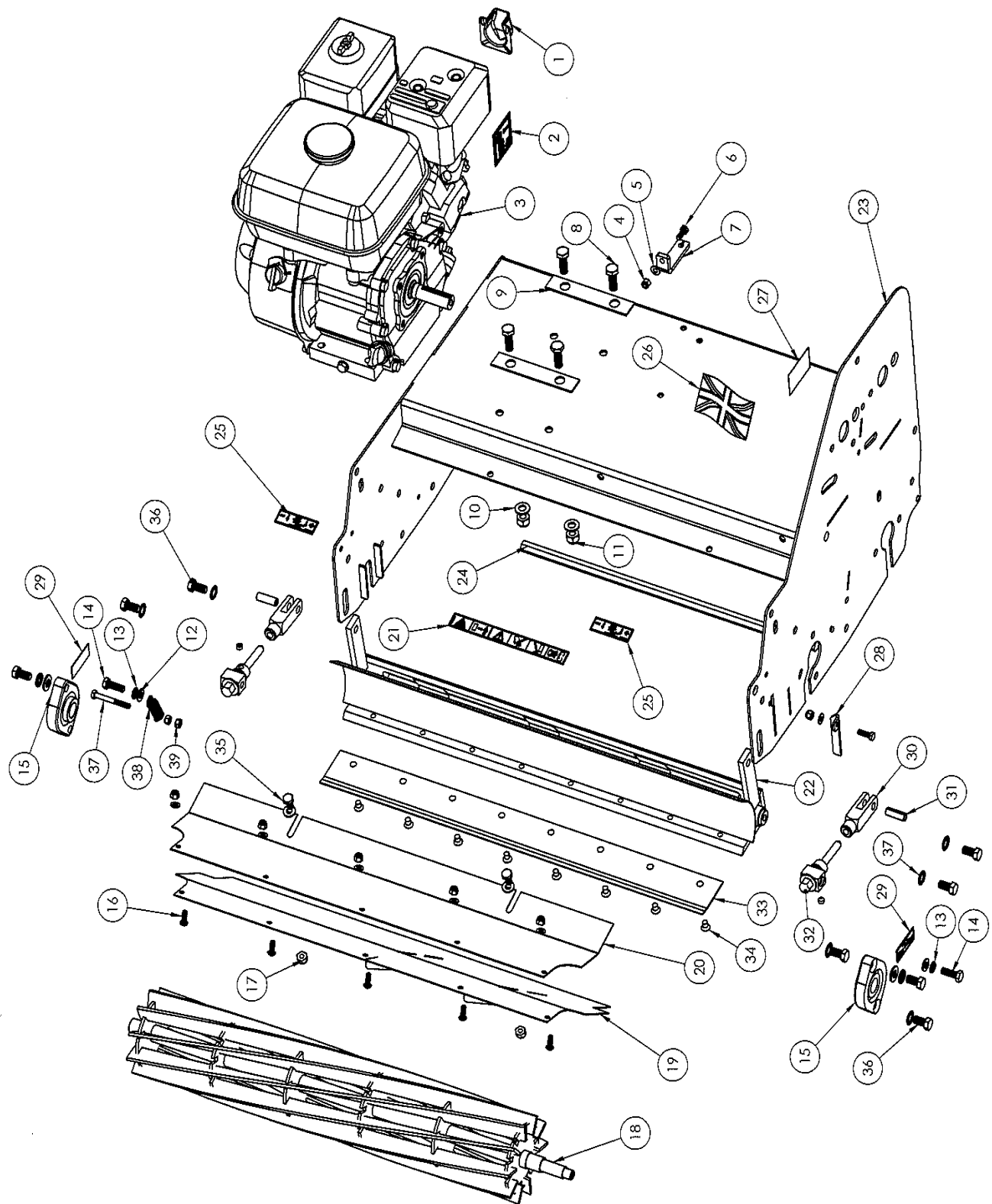
TOURNAMENT 20" & 24"
SHAVER 20" & 24"
PART SECTION



Main Frame Assembly: (Fig 1)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	EXHAUST DEFLECTOR	AM81476		1
2	DECAL 98dB	AM81433		1
3	ENGINE HONDA	GX120	GX160	1
4	NUT NYLOC M6	NNM6		3
5	WASHER PLAIN M6	WM6		5
6	SET SCREWNM6X16 Z/C	SM616		1
7	LOWER CABLE RETAINER	BSG1193		1
8	SET SCREW M10 X 35	SM1035		4
9	ENGINE SPACER	AB010		2
10	WASHER PLAIN M10	WM10		4
11	NUT NYLOC M10	NNM10		4
12	WASHER PLAIN M8	WM8		4
13	WASHER SPRING M8	SWM8		2
14	SET SCREW M8 X 25	SM825		2
15	BEARING 20mm	AM81008		2
16	HEX SET SCREW M6 X 16	SM616-HEX		5
17	NUT NYLOC M8	NNM8		2
18	BLAE CYLINDER	AM81216	AM81217	1
19	DELIVERY PLATE FAB	BSG179	BSG180	1
20	S/T DELIVERY PLATE BRACKET	BSG1326	BSG1324	1
21	CYLINDER BLADE CAUTION DECAL	AM81541		1
22	BOTTOM BLADE CARRIER FAB	AS005	AS032	1
23	TOURNAMENT CHASSIS FAB	BSG176	BSG177	1
24	SETTING BAR	BSG1108		1
25	BOTTOM BLADE ADJUSTMENT	AM81540		1
26	UNION FLAG DECAL	AM81525		1
27	REAR ROLLER WARNING DECAL	AM81037		1
28	BRUSH GUIDE BRACKET	BSG1205		1
29	GREASE EVERY 50H DECAL	AM81539		1
30	ADJUSTER FORK	AB1004		2
31	ROLL PIN M10	AM89341		2
32	ADJUSTER SCREW ASS'Y	BSG053		2
33	BOTTOM BLADE	AM89115	AM89116	1
34	BOTTOM BLADE SCREW	S11050		8
COMPLETE	BOTTOM BLADE/ADJUSTER ASSY	AS056	AS061	1
35	SET SCREW M8X16	SM816		2
36	SET SCREW 3/8-3/4 UNF	S11011		6
37	BOLT M6X55	BM655		1
38	SPRING CHAIN TENSIONER	TS1025		1
39	NUT PLAIN M6	NM6		4
40	SPRING WASHER 3/8	SW3/8		6
-	WIRE HOLDER KIT	AM81479		1
-	ON- OFF SWITCH HARNESS ASS'Y	BSG035		1
-	CABLE CUTTER CLUTCH	BSG1077		1

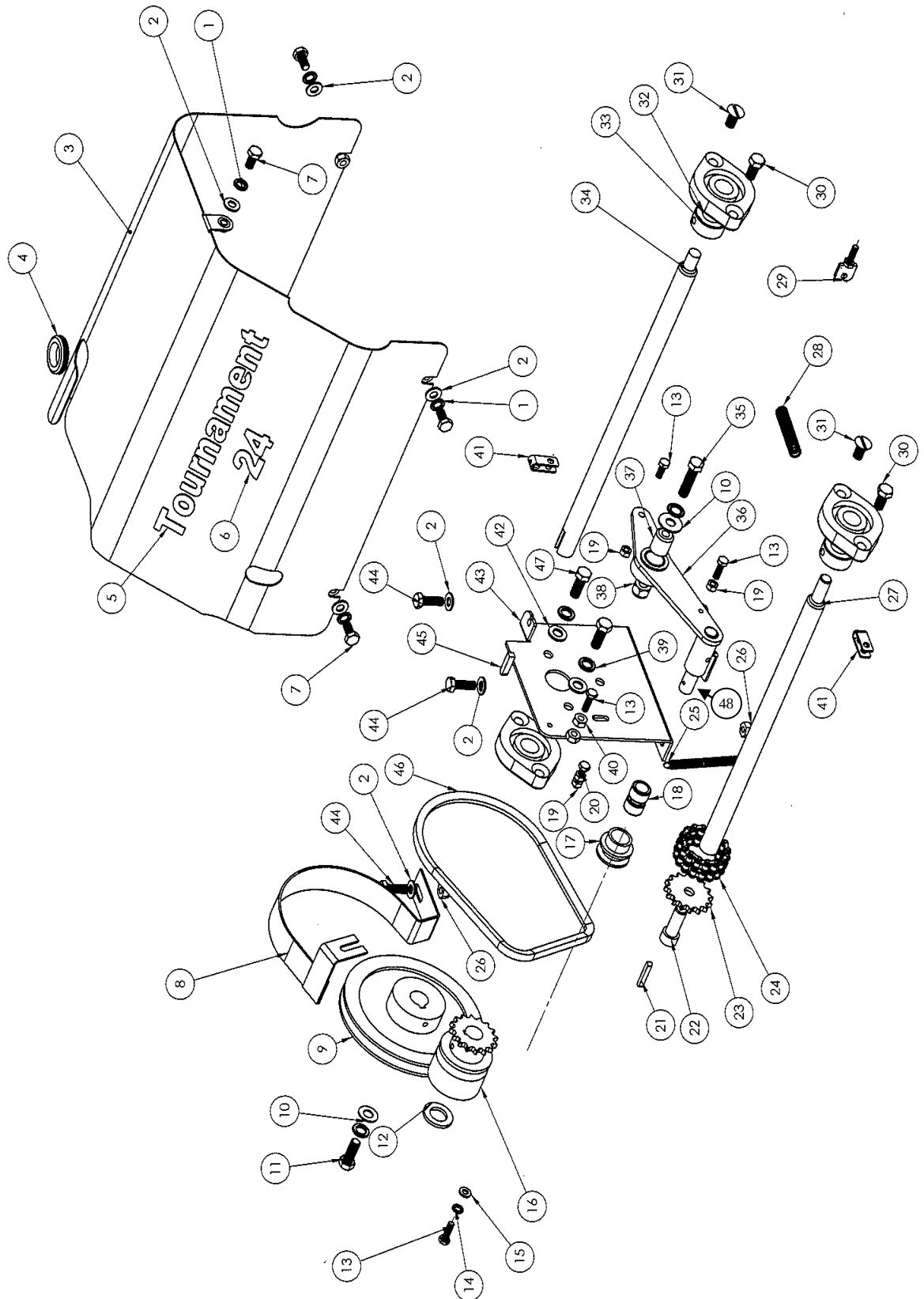
Fig 1: Main Frame Assembly



Counter Shaft Assembly: (Fig 2)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	SPRING WASHER M8	SWM8		6
2	PLAIN WASHER M8	WM8		6
3	TUNNEL GUARD	BSG1125	BSG1126	1
4	GROMMET PVC	AM81264		1
5	TOURNAMENT NAME DECAL	AM81548		1
6	DECAL 24"	AM81557	AM81556	1
7	SET SCREW M8X16	SM816		4
8	PRIMARY BELT GAURD ASSEMBLY	BSG004		1
9	PULLEY DRIVE ALUMINIUM	AM89495		1
10	WASHER M10 FORM Z/C	WM10C		1
11	SET SCREW 3-8x1UNF	S11014		3
12	ENGINE SHAFT DISTANCE PEICE	SG1001		1
13	SET SCREW M6X20	SM620		1
14	SPRING WASHER M6	SWM6		3
15	PLAIN WASHER M6	WM6		3
16	SMALL FLYWHEEL PULLEY	AM89478		1
17	DRIVE CLUTCH JOCKEY PULLEY	BSG018		1
18	NEEDLE ROLLER HK1412	AM81002		2
19	NUT PLAIN M6	NM6		2
20	SET SCREW M6 X 25	SM625		1
21	KEY FORM C	AM83273		1
22	SCREW CAP HEAD	S11022		1
23	PLATEWHEEL 16T 3/8 MODIFIED	BSG1052		1
24	CHAIN3/8 DUPLEX 16 LINKS	AM89475		1
25	SPRING	AM85343		1
26	NUT NYLOC M8	NNM8		2
27	CYLINDER DRIVE SHAFT	BSG1030	BSG1031	1
28	SPRING	AM90519		1
29	CABLE ANCHOR PLATE FAB	BSG012		1
30	SET SCREW 3/8-3/4 UNF	S11011		2
31	SCREW 3/8UNF X 1 C SK SLOTTED	S11010		2
32	BEARING 20MM FLANGED	AM81008		3
33	LOCKING COLLAR	AM81000		2
34	24" REAR ROLLER DRIVE SHAFT	BSG1035	BSG1036	1
35	SET SCREW 3/8 X 1-1/2" UNF	S11014		1
36	DRIVE CLUTCH ARM ASSY	BSG064		1
37	DRIVE CLUTCH ARM SWIVEL	BSG017		1
38	NUT NYLOC M10	NNM10		1
39	SPTING WASHER M10	SWM10		2
40	NUT PLAIN M8	NM8		2
41	YOKE ANCHOR POINT	BSG1024		2
42	WASHER M10	WM10		1
43	SHAFT RETAINING PLATE	BSG003		1
44	SET SCREW M8 X 25	SM825		2
45	KEY LG FORM C	AM81055		1
46	BELT ENGINE DRIVE BUFFALO	AM89482		1
47	SET SCREW S/8-1UNF	S11014		2
48	CLUTCH ARM SHAFT	BSG20		1
CPL	CPL TUNNEL GUARD ASSY	BSG1438	BSG1439	1
-	CABLE TIES BLACK	AM81068		6

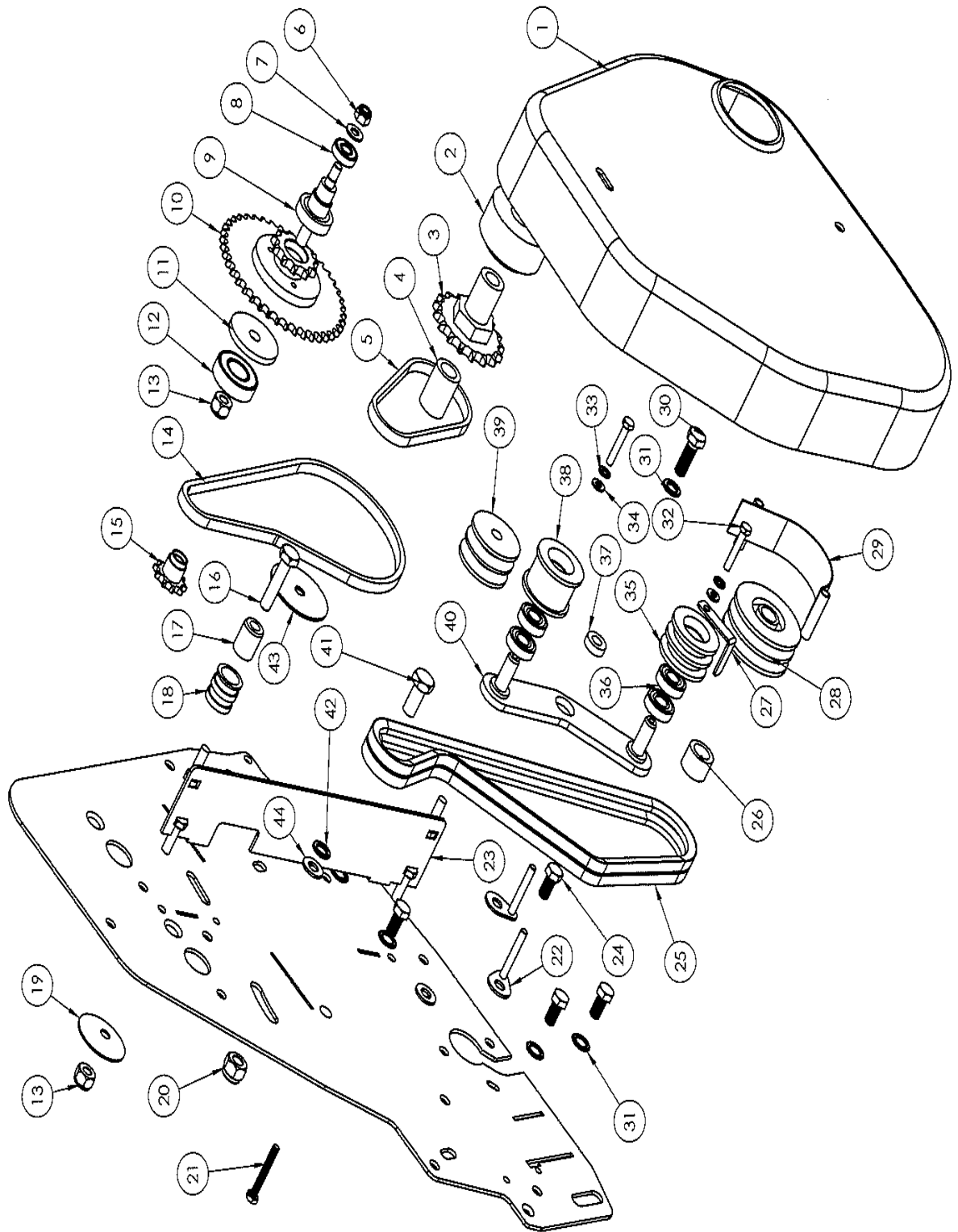
Fig 2: Counter Shaft Assembly



Roller Drive Assembly: (Fig 3)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	CHAIN CASE COVER	AS045		1
2	DRIVE DISTANCE PEICE	AS1059		1
3	SPROCKET GEAR ROLLER EXT	AS013		1
4	DISTANCE PIECE (REAR ROLLER)	BSG1044		1
5	SECONDARY DRIVE CHAIN	AM81022		1
6	NUT NYLOC M8	NNM8		1
7	WASHER PLAIN M8	WM8		1
8	BEARING	AM90513		1
9	COMPOUND CENTRE	BSG1288		1
10	SMALL COMPOUND	BSG025		1
11	SPACER FLYWHEEL	AFK1201		1
12	BEARING	AM81007		1
13	NUT NYLOC M10	NNM10		2
COMPELTE	COMPOUND SPROCKET ASSY	BSG173		1
14	PRIMARY DRIVE CHAIN	AM89421		1
15	TOP SPROCKET	BSG022		1
16	SET SCREW 3/8 UNF X 3/4 ZC	M1045		1
17	CHAIN TENSIONER	BSG1330		1
18	CHAIN TENSIONER SLEEVE	BSG1038		1
19	ECCENTRIC SHIM	BSG1276		1
COMPLETE	CHAIN TENSIONER ASSY	BSG178		1
20	NUT NYLOC M12	NNM12		1
21	SET SCREW M6 X 45	SM645		1
22	TOP BELT GUIDE FAB	AB029		2
23	BOLT ON STIFFENER FAB	AS080		1
24	SET SCREW 3/8-3/4UNF	S11011		5
25	BELT CUTTER SHAVER	AM89451		2
26	DISTANCE PIECE CYLINDER SHAFT	SG1000		1
27	L DOUBLE BELT GUIDE	BG007	AS002	1
28	CYLINDER V-BELT PULLEY	AM90406	AM89406	1
29	BOTTOM BELT GUIDE BRACKET	SG001		1
30	SET SCREW M10 X 35	SM1035		1
31	SPRING WASHER M10	SWM10		4
32	SET SCREW M6 X 35	SM635		2
33	SPRING WASHER M6	SWM6		2
34	WASHER PLAIN M6	WM6		2
35	CUTTER CLUTCH JOCKEY TOP	BSG1034	AS1024	1
36	BEARING	AM82104		4
37	CUTTER CLUTCH PIVOT	BSG1041		1
38	CUTER CLUTCH JOCKEY BTM	BSG1033	AS1027	1
39	PULLEY TWIN CUTTER PRIMARY	AM90408	AM89408	1
40	CUTTER CLUTCH ARM FAB	AS031	BSG002	1
COMPLETE	CUTTER CLUTCH ARM ASSY	AS054	BSG011	1
41	SET SCREW M12 X 25	SM1225		1
42	WASHER SPRING M10	SWM10		1
43	SPACER TOUR COMPOUND	TS1013		2
44	WASHER PLAIN M10	WM10		1

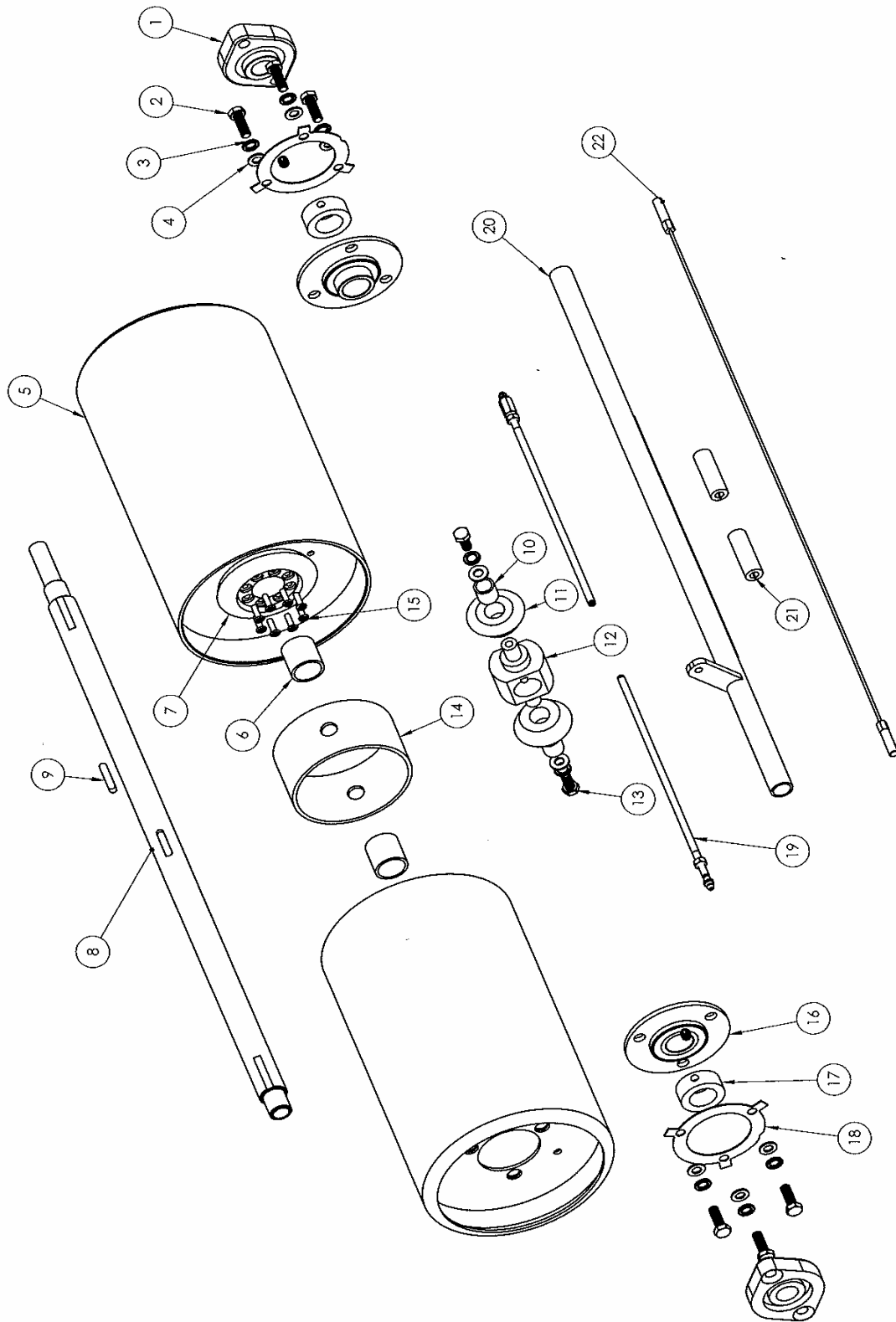
Fig 3: Roller Drive Assembly



Rear Roller Assembly (Fig 4)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	BEARING 20MM FLANGED	AM81008		1
2	SET SCREW M8 X 25	SM825		6
3	WASHER SPRING M8	SWM8		7
4	WASHER PLAIN M8	WM8		7
5	SHAVER REAR ROLLER ASS'Y	AS042	AS038	2
6	BRONZE BUSH	AM81143		2
7	BEVEL GEAR STEEL	BSG1100		2
6-7	BEVEL GEAR ASSEMBLY	BSG048		2
8	REAR ROLLER SHAFT	AS004	AS1023	1
9	KEY FORM A	AM92888		1
10	OILITE BUSH	BSG1102		2
11	PINION GEAR STEEL	BSG1101		2
10-11	PINION GEAR ASSEMBLY	BSG049		2
12	DIFFERENTIAL CARRIER	BSG024		1
13	SET SCREW	S11015		2
14	REAR ROLLER DIFF SHROUD	BSG1083		1
15	POP RIVET 4.8 X 20mm	PR4820		16
16	BEARING 25mm	AM81049		2
17	REAR ROLLER LOCKING COLLAR	BSG016		2
18	REAR ROLLER TAB WASHER	BSG1320		2
19	GREASE TUBE	BSG1285		2
20	BRAKE SWIVEL FAB	BSG043	BSG044	1
21	BRAKE TUBING	Bsg1116		2
22	SCRAPER WIRE	BSG1165	BSG1166	1
-	REAR ROLLER SEALING BAND	AS1062		1
-	RUBBER BRAKE PIPE	BSG1116		1
1-19	REAR ROLLER ASS'Y	AS042	AS043	1

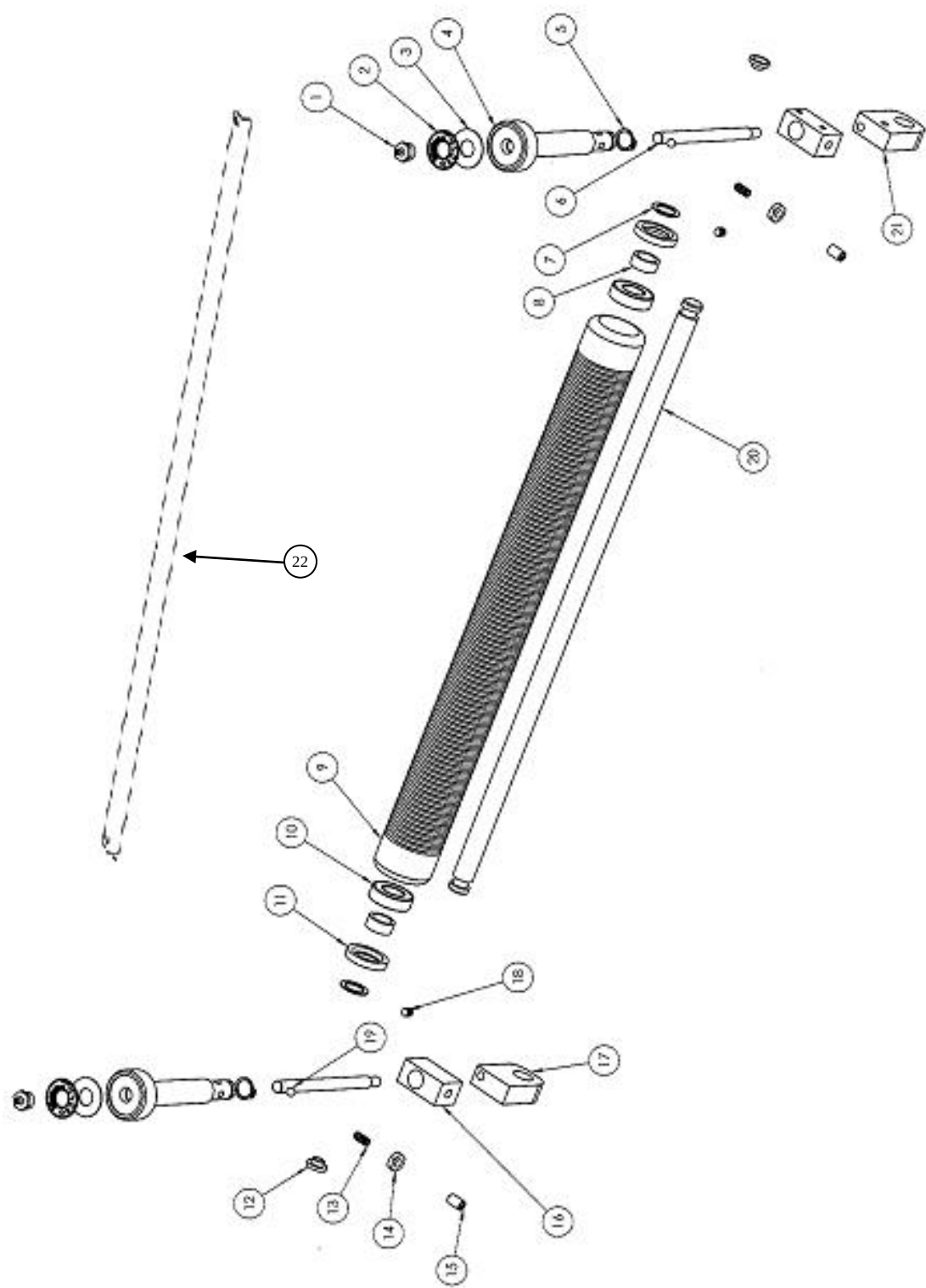
Fig 4: Rear Roller Assembly



Front Roller Assembly: (Fig 5)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	3/8" BSP STRAIGHT GREASE	AM81538		2
2	CUT HEIGHT DECAL	AM81537		2
3	CUTTING HEIGHT DECAL DISC	BSG1323		2
4	ADJUSTER KNOB	BSG1289		2
5	EXTERNAL CIRCLIP	AM81536		2
6	ADJUSTER SPINDLE	BSG1290		2
7	SHIM WASHER	AM81533		2
8	SEAL SLEEVE	AM81523		2
9	GROOVED FRONT ROLLER TUBE	BSG1262	BSG1263	1
10	BEARING 6004 2RS	AM81007		2
11	OIL SEAL	AM81524		2
12	CSK TOP HAT SPACER	BSG1298		2
13	QUICK HEIGHT ADJUSTER	AM81535		2
14	M10 HALF NUT	NHM10		2
15	M10X16 GRUB SCREW	T006171		2
16	BLOCK	BSG1291		2
17	RH ROLLER ANCHOR	BSG1296		1
18	GRUB SCREW M8 x 8	ACGM8		2
19	BALL BEARING	AM81534		2
20	FRONT ROLLER SHAFT	BSG1321	BSG1322	1
21	LH ROLLER ANCHOR	BSG1297		1
22	FRONT ROLLER SCRAPER TOUR	BSG1369	BSG1370	1
22	FRONT ROLLER SCRAPER SHAVER	BSG1367	BSG1368	1
CPL TOUR	RH QUICK HEIGHT ADJUSTER	BSG164		1
CPL TOUR	LH QUICK HEIGHT ADJUSTER	BSG163		1
CPL SHAVER	RH QUICK HEIGHT ADJUSTER	BSG184		1
CPL SHAVER	LH QUICK HEIGHT ADJUSTER			1
COMPLETE	FRONT ROLLER ASS'Y C/W BEARING/SEALS ONLY	BSG143	BSG144	1
COMPELTE	FRONT ROLLER ASS'Y C/W HEIGHT ADJUSTERS	BSG171	BSG172	1

Fig 5: Front Roller Assembly

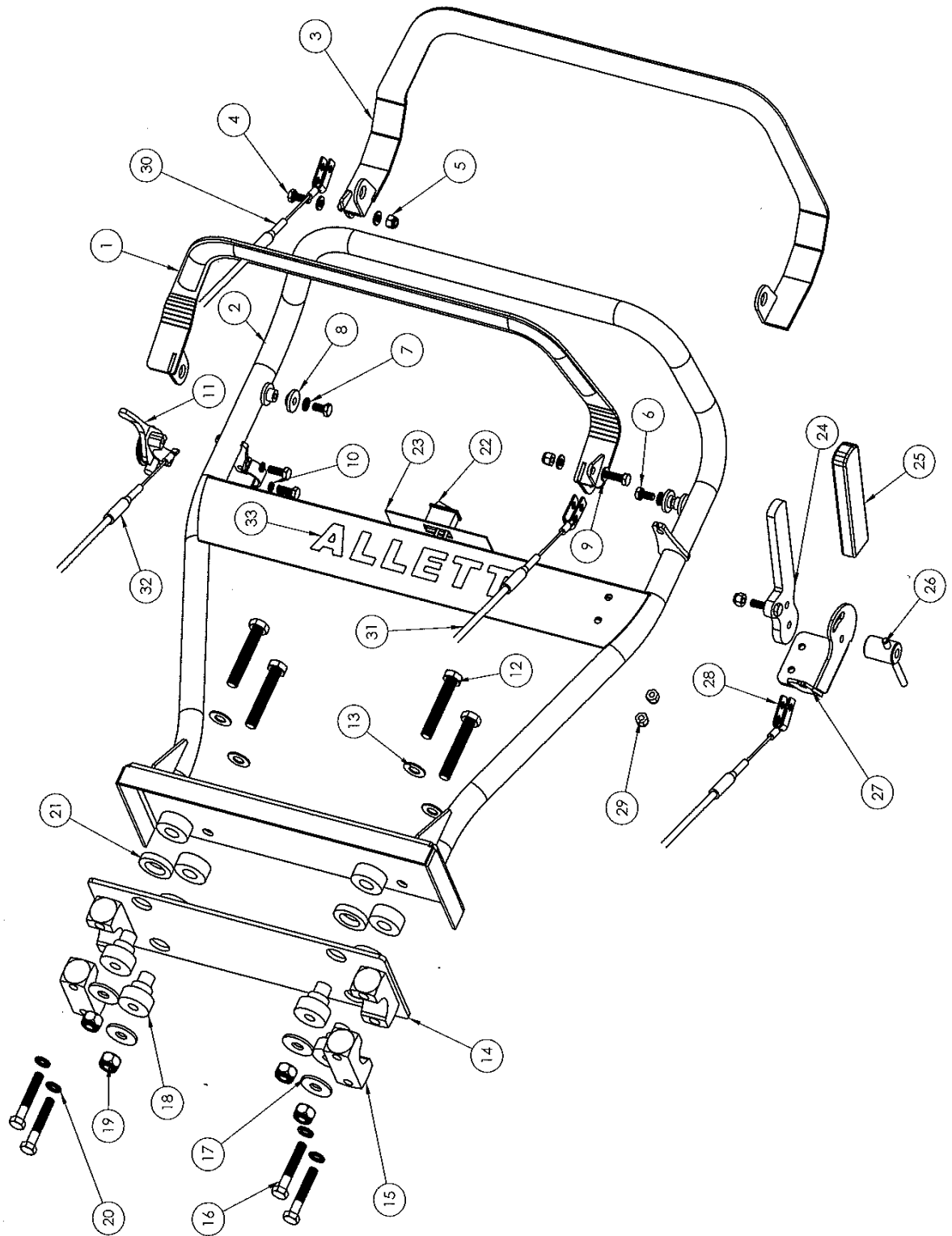


Top Handle Bar Assembly (Fig 6)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	CUTTER CLUTCH LEVER	BSG038		1
2	TOP HANDLE ASSEMBLY	BSG093		1
3	ROLLER DRIVE LEVER FAB	BSG039		1
4	SET SCREW M6X16	SM616		2
5	NUT NYLOC M6	NNM6		1
6	SET SCREW M6X12	M612		1
7	SPRING WASHER M6	SWM6		6
8	LEVER MOUNTING SPIGOT	BSG1081		2
9	PLAIN WASHER M6	WM6		1
10	SPRING WASHER M6	SWM6		2
11	THROTTLE LEVER RH	AM82177		1
12	BOLT M10X60	B11009		4
13	PLAIN WASHER M10	WM10		4
14	LOWER A / V PLATE FAB	BSG094		1
15	HANDLE LEG CLAMP TAPPED	BSG1020		2
16	SET SCREW M8	SM845		4
17	WASHER M8 FORM G	WM8-FORM G		4
18	UNIVERSAL MOUNT	AM81320		4
19	NUT NYLOC M10	NNM10		4
20	SPRING WASHER M8	SWM8		4
21	SPACER FOR A/V MOUNTING	BSG1207		4
22	SWITCH ON-OFF ROCKER	AM85043		1
23	ON OFF SWITCH DECAL	AM81555		1
24	BRAKE LEVER FAB	BSG045		1
25	FLAT CAP	AM81140		1
26	SCREW LOCK BODY	BSG046		1
27	BRAKE LEVER BASS PLATE	BSG1089		1
28	YOKE ANCHOR POINT	BSG1024		4
29	NUT NYLOC M6	NNM6		2
30	ROLLER DRIVE CABLE	BSG1078		1
31	CUTTER CLUTCH CABLE	BSG1077		1
32	THROTTLE CABLE	AM89500		2
33	DECAL- ALLETT SMALL	AM81622		1
1-21	TOP HANDLE FAB COMPLETE	BSG092		1
-	GROMMET PVC*	AM81264		1
-	CABLE TIES*	AM81068		1
-	ON/OFF SWITCH HARNESS ASSY*	BSG035		1

***NOT SHOWN**

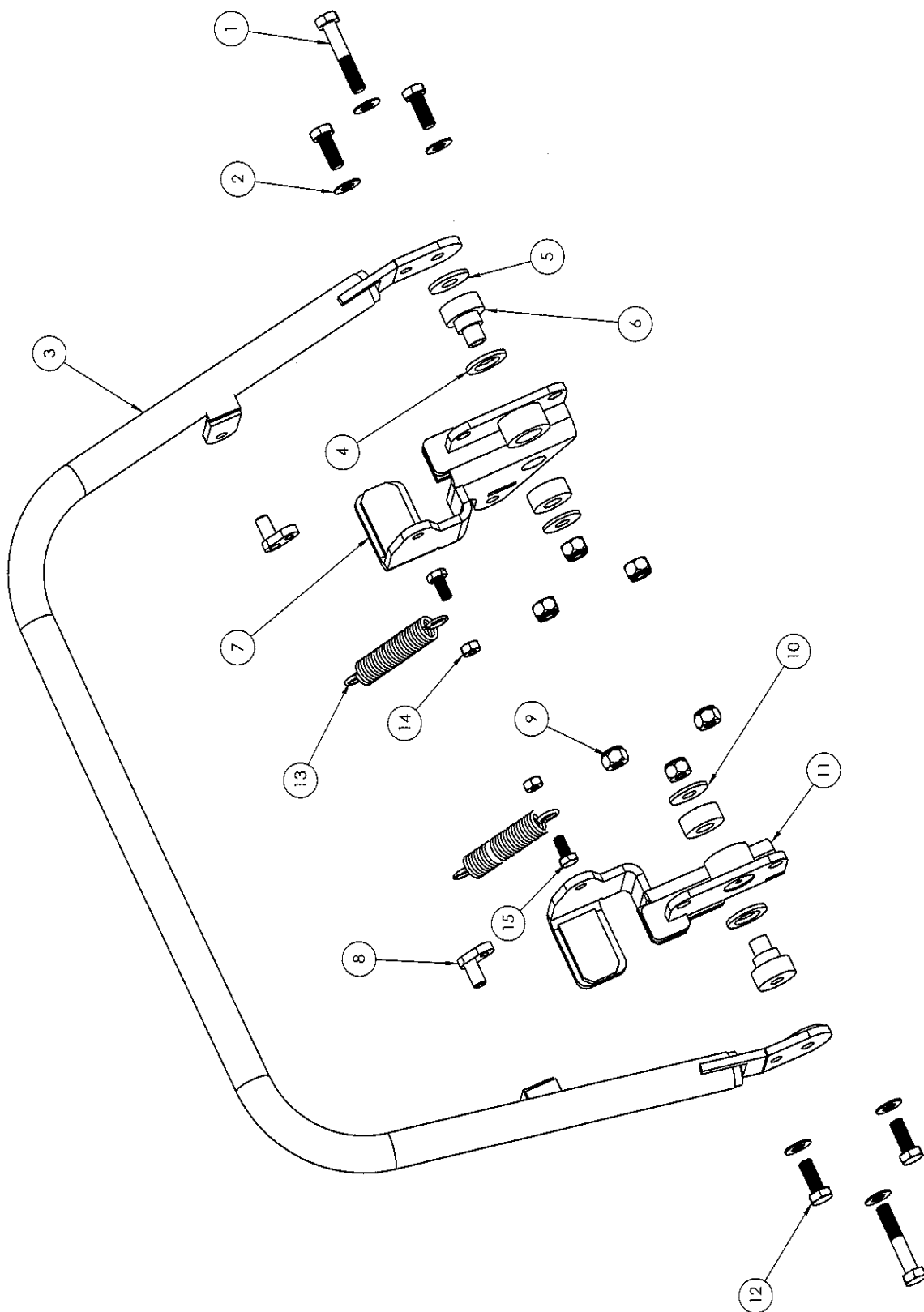
Fig 6: Top Handle Bar Assembly



Bottom Handle Assembly (Fig 7)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	BOLT M10 X 55	BM1055		2
2	WASHER M10 FORM Z/C	WM10		6
3	BOTTOM HANDLE FAB	BSG101	BSG102	1
4	SPACER HYDRO BOSS	AFK1132		2
5	WHEEL CLAMP WASHER	AC4246		2
6	UNIVERSAL MOUNT	AM81320		2
7	R/H PIVOT BRK FAB	BSG111		1
8	SPRING ANCHOR FAB	BSG109		2
9	NUT NYLOC M10	NNM10		6
10	WASHER M10 FORM G	WM10		2
11	L/H PIVOT BRK FAB	BSG110		1
12	SET SCREW M10 X 25	SM1025		4
13	SPRING	RT-00003098		2
14	NUT PLAIN M8	NM8		2
15	SET SCREW M8 X 16	SM816		2

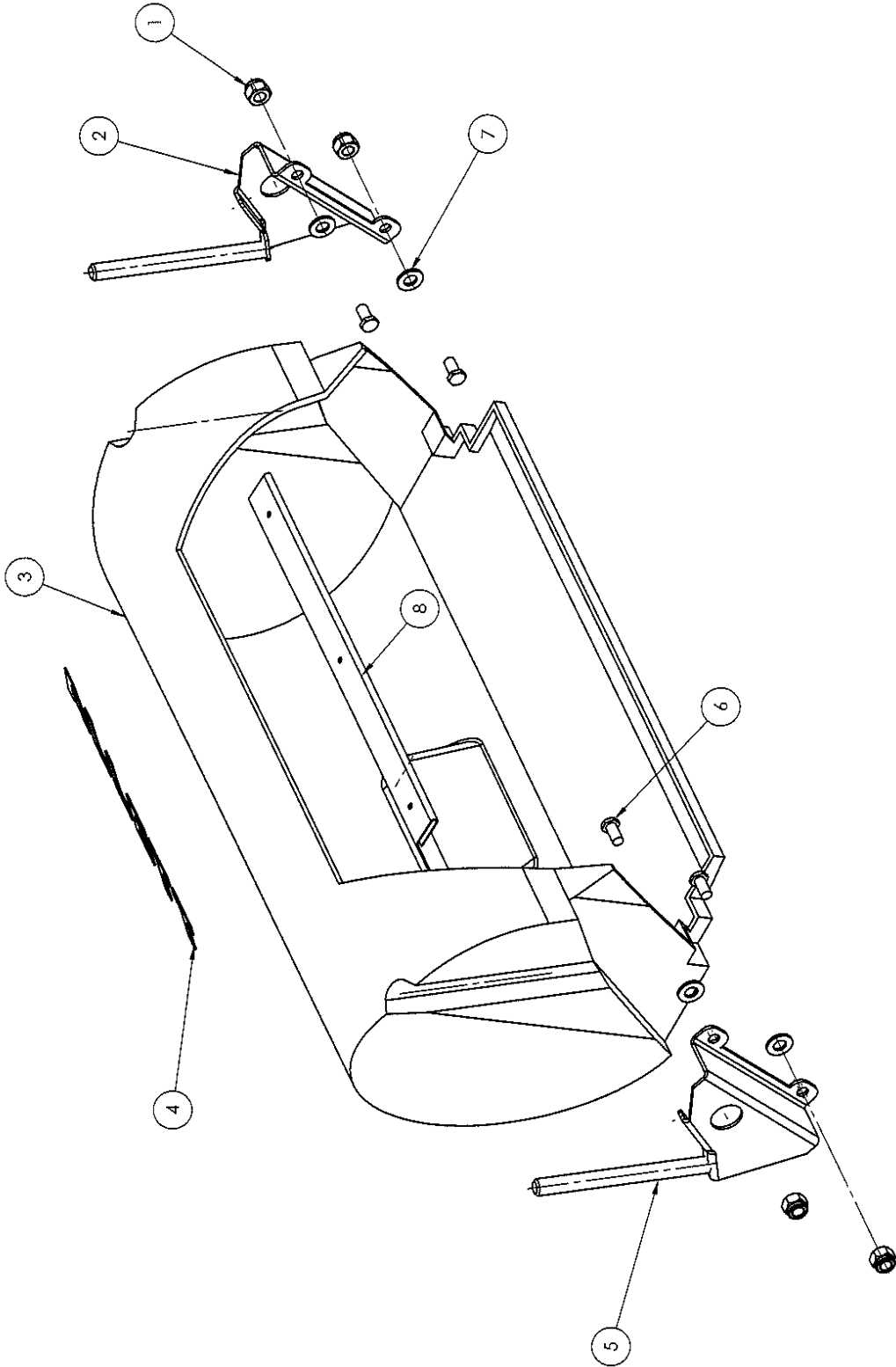
Fig 7: Bottom Handle Assembly



Grass Box Assembly (Fig 8)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	NUT NYLOC M12	NNM12		2
2	GRASSBOX ARM L/H FAB	BSG070		2
3	SHAVER/TOUR GRASSBOX	AM81243	AM81244	1
4	ALLETT GRASSBOX DECAL	AM81544		1
5	GRASSBOX ARM R/H FAB	BSG069		2
6	SET SCREW M12 X 25	SM1225		4
7	WASHER M12 FORM A	WM12		4
8	GRASSBOX STIFFENER	BSG1198	BSG1199	1
COMPLETE	GRASSBOX ASS'Y	BSG086	BSG087	1

Fig 8: Grass Box Assembly



Groomer/Rotary Brush Drive Assembly (Fig 9) (Tournament 20" & 24" Only)

ITEM	DESCRIPTION	PART NO. 20"	PART NO. 24"	USED
1	CHAIN TENSIONER FAB MK2	TS025		1
2	M10 NYLOC NUT	NNM10		1
3	SPACER TOUR COMPOUND	TS1013		2
4	3-8 SPRING WASHER	SW3-8		2
5	3/8,3/4 UNF	S11011		1
6	FLYWHEEL SPACER	AFK1201		1
7	CHAIN TENSIONER SLEEVE	BSG1038		2
8	SMALL COMPOUND	BSG025		1
9	SPROCKET 1/2 X 17 TOOTH	TS1012		1
10	CHAIN CASE STUD	AS1066		2
11	CHAIN BRUSH GROOMER DRIVE	AM81085		1
12	STUB AXEL R/H	TS1031		1
13	KEY	AM81047		1
14	DRIVE DISTANCE PEICE	AS1059		1
15	SMALL CHAINCASE TOP MK2	TS012		1
16	SET SCREW	S11011		1
17	SPRING WASHER M10	SWM10		2
18	PLAIN WASHER M10	WM10		2
19	CHAIN FINAL BR/ GROOMER	AM81092		1
20	BOLT M6X55	BM655		1
21	SET SCREW M6 X 20	M620		1
22	SET SCREW 3/8-1 UNF	S11014		1
23	TOP SPROCKET	BSG022		1
24	SPRING WASHER M10	SWM10		1
25	PLAIN WASHER M10	WM10		1
26	PLAIN NUT M6	NM6		2
27	SPRING CHAIN TENSIONER	TS1025		1
28	CUTTER CLUTCH PIVOT	BSG1041		1
29	SCALLOP KNOB	AM81261		2
30	VERTICAL GROOMER ADJUSTER	BSG1190		2
31	3/8" BELLEVILLE WASHER	95-006		4
32	WASHER M10	WM10		2
33	STUD	BSG1275		2
34	STAR KNOB TOP	BSG1277		2
COMPLETE	STAR KNOB FAB	AM81260		2
35	NARROW GROOMER SPACER	BSG1223		2
36	SPACER HYDRO BOSS	AFK1132		2
37	CIRCLIP EXTERNAL DOMED	AM81245		2
38	GROOMER SHAFT	BSG1146	BSG1147	1
39	GROOMER SPACER	BSG1148		46/55
40	GROOMER BLADE	BSG1149		46/55
41	GRUB SCREW M6X8	-		2
42	ADJUSTER ANCHOR	AB1002		2
43	TOOTHED WASHER M24	WM16TI		1
44	WASHER M16 FORM C	WM16C		1
45	5/8 UNF HALF NUT Z/Y	N11019		1
46	BEARING 1/2 INCH	AM82960		1
47	GROOMER ADJ FAB	BSG051		2
48	COMPOUND CENTRE	BSG1288		1

**Fig 9: Groomer/Rotary Brush Drive Assembly
(Tournament 20" & 24" Only)**

